

Wolfram elektróda - Electrozi wolfram

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PURE - PURE ELEKTRODA

- ELECTROD PUR
- alumíniüm hegesztéshez
- pentru sudarea aluminiului

THORIATED - THORIATED ELEKTRODA

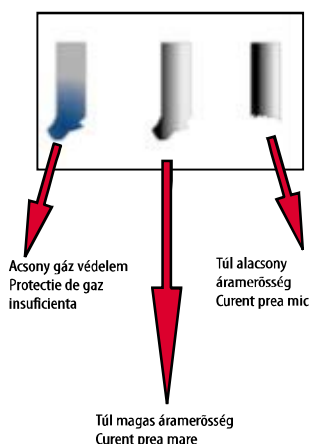
- ELECTROD TORIAT
- acél hegesztéshez
- pentru sudarea oțelurilor

CERIATED - CERIATED ELEKTRODA

- ELECTROD CERIAT
- acél hegesztéshez (alacsony páratartalomnál)
- pentru sudarea oțelurilor fara absorbierea fumului

LANTHANATED - LANTÁN TARTALMÚ ELEKTRODA

- ELECTROD LANTAMI
- alumíniüm és acél hegesztéshez
- pentru sudarea oțelului si aluminiului



Standards: EN 60974-11.

Art. Nr.	Descr.	Méreték-Dimensiune	Qt.	Disp.	Pr. (€)/elect.
400P010175	PURE (Zöld-verde)	1,0 × 175 mm	10	C	1,69
400P016175	PURE (Zöld-verde)	1,6 × 175 mm	10	A	1,91
400P020175	PURE (Zöld-verde)	2,0 × 175 mm	10	A	2,99
400P024175	PURE (Zöld-verde)	2,4 × 175 mm	10	A	4,28
400P032175	PURE (Zöld-verde)	3,2 × 175 mm	10	A	7,52
400P040175	PURE (Zöld-verde)	4,0 × 175 mm	10	B	11,59
400P048175	PURE (Zöld-verde)	4,8 × 175 mm	10	C	18,54
400P210150	THORIATED (Piros-rosu)	1,0 × 150 mm	10	B	1,52
400P216150	THORIATED (Piros-rosu)	1,6 × 150 mm	10	A	1,72
400P220150	THORIATED (Piros-rosu)	2,0 × 150 mm	10	B	2,68
400P224150	THORIATED (Piros-rosu)	2,4 × 150 mm	10	A	3,85
400P232150	THORIATED (Piros-rosu)	3,2 × 150 mm	10	A	6,76
400P210175	THORIATED (Piros-rosu)	1,0 × 175 mm	10	C	1,69
400P216175	THORIATED (Piros-rosu)	1,6 × 175 mm	10	A	1,91
400P220175	THORIATED (Piros-rosu)	2,0 × 175 mm	10	A	2,99
400P224175	THORIATED (Piros-rosu)	2,4 × 175 mm	10	A	4,27
400P232175	THORIATED (Piros-rosu)	3,2 × 175 mm	10	B	7,52
400P240175	THORIATED (Piros-rosu)	4,0 × 175 mm	10	C	11,59
400P248175	THORIATED (Piros-rosu)	4,8 × 175 mm	10	C	18,54
400P510175	CERIATED (Szürke-gri)	1,0 × 175 mm	10	C	1,69
400P516175	CERIATED (Szürke-gri)	1,6 × 175 mm	10	B	1,91
400P520175	CERIATED (Szürke-gri)	2,0 × 175 mm	10	B	2,94
400P524175	CERIATED (Szürke-gri)	2,4 × 175 mm	10	A	4,27
400P532175	CERIATED (Szürke-gri)	3,2 × 175 mm	10	B	7,52
400P540175	CERIATED (Szürke-gri)	4,0 × 175 mm	10	C	11,59
400P548175	CERIATED (Szürke-gri)	4,8 × 175 mm	10	C	18,54
400P910175	LANTHANATED (Arany-auriu)	1,0 × 175 mm	10	C	1,85
400P916175	LANTHANATED (Arany-auriu)	1,6 × 175 mm	10	B	2,01
400P920175	LANTHANATED (Arany-auriu)	2,0 × 175 mm	10	B	3,07
400P924175	LANTHANATED (Arany-auriu)	2,4 × 175 mm	10	A	4,80
400P932175	LANTHANATED (Arany-auriu)	3,2 × 175 mm	10	B	7,79
400P940175	LANTHANATED (Arany-auriu)	4,0 × 175 mm	10	C	12,01
400P948175	LANTHANATED (Arany-auriu)	4,8 × 175 mm	10	C	19,80

Technikai adatok - Caracteristici

Alumíniüm hegesztéshez - Sudarea aluminiului

	mm	A (AC)	Elektroda-Electrod
Lemez vastagság/Grosimea materialului	1,0-1,5	20-50	1,6
Lemez vastagság/Grosimea materialului	2,0	40-70	2,4
Lemez vastagság/Grosimea materialului	3,0	60-100	3,2
Lemez vastagság/Grosimea materialului	4,0	90-130	3,2
Lemez vastagság/Grosimea materialului	5,0	120-170	4,0
Lemez vastagság/Grosimea materialului	6,0	170-250	4,8
		>300	6,4

Acél hegesztéshez - Sudarea oțelului

	mm	A (CC)	Elektroda-Electrod
Lemez vastagság/Grosimea materialului	0,4-0,6	5-25	1,6
Lemez vastagság/Grosimea materialului	0,6-1,0	20-60	1,6
Lemez vastagság/Grosimea materialului	1,5-2,0	40-100	3,2
Lemez vastagság/Grosimea materialului	3,0-4,0	80-140	3,2
Lemez vastagság/Grosimea materialului	5,0	120-170	4,0
Lemez vastagság/Grosimea materialului	5,0->5	150->250	4,8